

SECTION 078100

SPRAYED FIRE-RESISTIVE MATERIALS

PART 1 GENERAL

1.1 GENERAL REQUIREMENTS

- A. Work of this Section, as shown or specified, shall be in accordance with the requirements of the Contract Documents.

1.2 SECTION INCLUDES

- A. The Work of this Section includes all labor, materials, equipment, and services necessary to complete the sprayed fire-resistive materials as shown on the drawings and/or specified herein, including, but not necessarily limited to, the following:
 - 1. Spray on fireproofing for structural steel and metal decking.
 - 2. Seal coat over fireproofing in special areas.
 - 3. Preparation of surfaces.
 - 4. Field quality control.
 - 5. Repair of existing sprayed fireproofing on existing beams where scraped, damaged or removed to meet fire rating requirements as indicated on the drawings.

1.3 RELATED SECTIONS

- A. Structural Steel - Section 051200.
- B. Metal Decking - Section 053100.
- C. Firestops and Smoke seals - Section 078413.

1.4 SUBMITTALS

- A. Product Data: For each fire-resistive product specified.
- B. Shop Drawings: Submit structural framing plans indicating the following:
 - 1. Locations and types of surface preparations required before applying sprayed fire-resistive material.
 - 2. Extent of sprayed fire-resistive material for each construction and fire-resistance rating, including the following:
 - a. Applicable fire-resistive design designations of a qualified testing and inspecting agency acceptable to authorities having jurisdiction.
 - b. Minimum thicknesses needed to achieve required fire-resistance ratings of each structural component (beams, columns, joists, decking) and assemblies.

- C. Product Certificates: Signed by manufacturer of sprayed fire-resistive material certifying that the products furnished comply with requirements.
- D. Installer Certificates: Signed by manufacturer certifying that installers comply with specified requirements.
- E. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- F. If primer is used on steel or metal deck, submit certifications by manufacturer of the fireproofing material and by supplier of primer that primer is compatible with materials, and will not impair the required performance and/or bond of the installed fireproofing. Such certification shall be accompanied by evidence that the primer was successfully used in conjunction with the fireproofing material in a UL test applicable to the construction.
 - 1. Coordinate with Section 051200 "Structural Steel" and Structural Drawings prior to application of primer.
- G. Product Test Reports: Indicate that physical properties of proposed sprayed fire-resistive materials comply with specified requirements based on comprehensive testing of current product formulations by a qualified testing and inspecting agency according to requirements specified in "Quality Assurance" Article.
- H. Research/Evaluation Reports: Evidence of sprayed fire-resistive material's compliance with building code in effect for Project.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer certified, licensed, or otherwise qualified by sprayed fire-resistive material manufacturer as having the necessary experience, staff, and training to install manufacturer's products according to specified requirements. A manufacturer's willingness to sell its sprayed fire-resistive materials to Contractor or to an installer engaged by Contractor does not in itself confer qualification on the buyer.
- B. Source Limitations: Obtain each type of sprayed fire-resistive material from one source and by a single manufacturer.
- C. Provide products containing no detectable asbestos as determined according to the method specified in 40 CFR, Part 763, Subpart E, Appendix E, Section 1, "Polarized Light Microscopy."
- D. Mockups: After processing of initial submittals and before delivery and installation of fireproofing materials, prepare a sample installation of fireproofing work, approximately 100 sq. ft. in area; providing an example of each type required, applied on each different substrate, to produce each different rating as required and reasonably representative of entire sprayed on fireproofing work, for joint approval by representative of fire resistant material manufacturer and Owner. Work in other areas shall not proceed until mock-up has been completed. Mock-up work which remains in

compliance with requirements and is in undamaged and acceptable condition may be retained as final work in place.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to Project site in original, unopened packages with intact and legible manufacturers' labels identifying product and manufacturer; date of manufacture; shelf life, if applicable; and fire-resistance ratings applicable to Project.
- B. Use materials with limited shelf life within period indicated. Remove from Project site and discard materials whose shelf life has expired.
- C. Store materials inside, under cover, aboveground, so they are kept dry until ready for use. Remove from Project site and discard materials that have deteriorated.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not apply sprayed fire-resistive material when ambient or substrate temperatures are 40 Deg F or lower, unless temporary protection and heat is provided to maintain temperatures at or above this level for 24 hours before, during, and for 24 hours after product application.
- B. Ventilation: Ventilate building spaces during and after application of sprayed fire-resistive material to achieve a minimum of four air changes per hour or greater as required to prevent mold from growing in the fireproofing. Use natural means or, where this is inadequate, forced-air circulation until fire-resistive material dries thoroughly.

1.8 SEQUENCING

- A. Sequence and coordinate application of sprayed fire-resistive materials with other related work specified in other Sections to comply with the following requirements:
 - 1. Provide temporary enclosures for interior applications to prevent deterioration of fire-resistive material due to exposure to unfavorable environmental conditions.
 - 2. Avoid unnecessary exposure of fire-resistive material to abrasion and other damage likely to occur during construction operations subsequent to its application.
 - 3. Do not apply fire-resistive material to metal roof deck substrates until roofing has been completed; prohibit roof traffic during application and drying of fire-resistive material. Fireproofing shall be considered dry when the moisture content is 6% or less.
 - 4. Do not begin applying fire-resistive material until clips, hangers, supports, sleeves, and other items penetrating fire protection are in place.
 - 5. Defer installing ducts, piping, and other items that would interfere with applying fire-resistive material until application of fire protection is completed.
 - 6. Do not install enclosing or concealing construction until after fire-resistive material has been applied, inspected, tested, and corrections have been made to defective applications.

7. Protect permanently exposed walls, floor or special surfaces.

1.9 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Special Warranty: Submit a written warranty, executed by Contractor and cosigned by Installer, agreeing to repair or replace sprayed fire-resistive materials that fail within the specified warranty period.
 - 1. Failures include, but are not limited to, cracking, flaking, eroding in excess of specified requirements; peeling; and delaminating of sprayed fire-resistive materials from substrates due to defective materials and workmanship within the specified warranty period.
 - 2. Not covered under the warranty are failures due to damage by occupants and Owner's maintenance personnel, exposure to environmental conditions other than those investigated and approved during fire-response testing, and other causes not reasonably foreseeable under conditions of normal use.
- C. Warranty Period: Three (3) years from date of Substantial Completion.

PART 2 PRODUCTS

2.1 CONCEALED SPRAYED FIRE-RESISTIVE MATERIALS

- A. General: For concealed applications of sprayed fire-resistive materials, provide manufacturer's standard products complying with requirements indicated in this Article for material composition and physical properties representative of installed products.
- B. Material Composition: As follows:
 - 1. Cementitious sprayed fire-resistive material consisting of factory-mixed, dry formulation of gypsum or Portland cement binders and lightweight mineral or synthetic aggregates mixed with water at Project site to form a slurry or mortar for conveyance and application.
- C. Physical Properties: Minimum values, unless otherwise indicated, or higher values required to attain designated fire-resistance ratings, measured per standard test methods referenced with each property listed as follows:
 - 1. Dry Density: 15 lb./cu. ft. for average and individual densities regardless of density indicated in referenced fire-resistive design, or greater if required to attain fire-resistance ratings indicated, per ASTM E 605 or AWCI Technical Manual 12-A, Appendix A, "Alternate Method for Density Determination."
 - 2. Thickness: Provide minimum average thickness required for fire-resistive design shown on approved submittals.

- a. Fireproofing shall be applied in accordance with the unrestrained thickness requirements of the manufacturer.
 - b. Fireproofing shall be of thicknesses and density to meet the requirements of the International Building Code with New Jersey amendments for type of construction indicated for the Project.
- 3. Bond Strength: Not less than 200 lbf/sq. ft. per ASTM E 736.
- 4. Compressive Strength: 5.21 lbf/sq. in. as determined in the laboratory per ASTM E 761. Minimum thickness of sprayed fire-resistive material tested shall be 0.75 inch and minimum dry density shall be as specified, but not less than 15 lb./cu. ft.
- 5. Corrosion Resistance: No evidence of corrosion per ASTM E 937.
- 6. Deflection: No cracking, spalling, delamination, or the like per ASTM E 759.
- 7. Effect of Impact on Bonding: No cracking, spalling, delamination, or the like per ASTM E 760.
- 8. Air Erosion: Maximum weight loss of 0.025 g/sq. ft. in 24 hours per ASTM E 859. For laboratory tests, minimum thickness of sprayed fire-resistive material is 0.75 inch, maximum dry density is 15 lb./cu. ft., test specimens are not prepurged by mechanically induced air velocities, and tests are terminated after 24 hours.
- 9. Fire-Test-Response Characteristics: Provide sprayed fire-resistive materials with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
 - a. Flame Spread: 10 or less.
 - b. Smoke Developed: 0.
- 10. Fungal Resistance: No observed growth on specimens per ASTM G 21.
- D. Products: Subject to compliance with requirements, provide products by one of the following:
 - 1. Cementitious Sprayed Fire-Resistive Material
 - a. Pyrolite 15; Carbolite Co., Fireproofing Products Div.
 - b. Monokote Type MK-6; W.R. Grace & Co. - Conn., Construction Products Div.
 - c. Cafco 300; Isolatek International Corp., Cafco Products.
 - d. Type 5; Southwest Fireproofing Products Co.

2.2 EXPOSED SPRAYED FIRE-RESISTIVE MATERIALS

- A. General: For exposed applications of sprayed fire-resistive materials, provide manufacturer's standard products complying with requirements indicated for material composition and for minimum physical properties of each product listed, measured by standard test methods referenced with each property.

- B. Cementitious Sprayed Fire-Resistive Material: Factory-mixed, dry, cement aggregate formulation, chloride-free formulation of gypsum or Portland cement binders, additives, and inorganic aggregates, mixed with water at Project site to form a slurry or mortar for conveyance and application, complying with the following requirements:
1. Dry Density: Values for average and individual densities as required for fire-resistance ratings indicated, per ASTM E 605 or AWCI Technical Manual 12-A, Appendix A, "Alternate Method for Density Determination," but with an average density of not less than 22 lb./cu. ft.
 2. Bond Strength: 500 psf minimum per ASTM E 736.
 3. Compressive Strength: 10,000 psf per ASTM E 761.
 4. Corrosion Resistance: No evidence of corrosion per ASTM E 937.
 5. Deflection: No cracking, spalling, delamination, or the like per ASTM E 759.
 6. Effect of Impact on Bonding: No cracking, spalling, delamination, or the like per ASTM E 760.
 7. Air Erosion: Maximum weight loss of 0.025 g/sq. ft. per ASTM E 859.
 8. Combustion Characteristics: Passes ASTM E 136.
 9. Fire-Test-Response Characteristics: Provide sprayed fire-resistive materials with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
 - a. Flame Spread: 10 or less.
 - b. Smoke Developed: 0.
 10. Fungal Resistance: No observed growth on specimens per ASTM G 21.
 11. For exterior applications of sprayed fire-resistive material, provide manufacturer's formulation approved for surfaces exposed to the exterior.
- C. Products: Subject to compliance with requirements, provide one of the following:
1. Cement-Aggregate Cementitious Sprayed Fire-Resistive Material:
 - a. Pyrocrete 239; Carbolite Co., Fireproofing Products Div.
 - b. Monokote Type Z106HY; W.R. Grace & Co.--Conn., Construction Products Div.
 - c. 7GP; Southwest Vermiculite.
 - d. Cafco 400.

2.3 AUXILIARY FIRE-RESISTIVE MATERIALS

- A. General: Provide auxiliary fire-resistive materials that are compatible with sprayed fire-resistive materials and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistive designs indicated.

- B. Adhesive for Bonding Fire-Resistive Material: Product approved by manufacturer of sprayed fire-resistive material, used where required by manufacturer to insure proper bond.
- C. Metal Lath: Expanded metal lath fabricated from material of weight, configuration, and finish required to comply with fire-resistive designs indicated and fire-resistive product manufacturer's written recommendations. Include clips, lathing accessories, corner beads, and other anchorage devices required to attach lath to substrates and to receive sprayed fire-resistive material.
- D. Sealer for Sprayed Fire-Resistive Material in Elevator Shafts: Transparent-drying, water-dispersible protective coating by manufacturer of fire-resistive material.
 - 1. Product: Subject to compliance with requirements, provide "Firebond Concentrate" by W.R. Grace, or similar product recommended by the manufacturer.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine substrates, with Installer present, to determine whether they are in satisfactory condition to receive sprayed fire-resistive material. A substrate is in satisfactory condition if it complies with the following:
 - 1. Substrates are free of oil, grease, rolling compounds, incompatible primers, loose mill scale, dirt, or other foreign substances capable of impairing bond of fire-resistive material with substrate.
 - 2. Objects penetrating fire-resistive material, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
 - 3. Substrates are not obstructed by ducts, piping, equipment, and other suspended construction that will interfere with applying fire-resistive material.
- B. Do not proceed with installation of fire-resistive material until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean substrates of substances that could impair bond of fire-resistive material, including oil, grease, rolling compounds, incompatible primers, and loose mill scale, dirt or other foreign substances capable of impairing bond of fire resistive material with substrate.
 - 1. Oil on galvanized surfaces shall be solvent cleaned prior to application of fireproofing.
- B. For exposed applications, repair substrates to remove any surface imperfections that could affect uniformity of texture and thickness in finished surface of sprayed fire-resistive material. Remove minor projections and fill voids that would telegraph through fire-resistive products after application.

- C. Cover other work subject to damage from fallout or overspray of fire-resistive materials during application. Provide temporary enclosure as required to confine spraying operations, protect the environment, and ensure maintenance of adequate ambient conditions for temperature and ventilation.

3.3 INSTALLATION

- A. Comply with fire-resistive material manufacturer's written instructions for mixing materials, application procedures, and types of equipment used to convey and spray on fire-resistive material, as applicable to particular conditions of installation and as required to achieve fire-resistance ratings indicated.
- B. Install metal lath, as required, to comply with fire-resistance ratings and fire-resistive material manufacturer's written recommendations for conditions of exposure and intended use. Securely attach lath to substrate in position required for support and reinforcement of fire-resistive material. Use anchorage devices of type recommended in writing by fire-resistive material manufacturer. Attach lathing accessories where indicated or required for secure attachment to substrate.
- C. Coat substrates with adhesive before applying fire-resistive material where required to achieve fire-resistance rating or as recommended in writing by fire-resistive material manufacturer for material and application indicated.
- D. Extend fire-resistive material in full thickness over entire area of each substrate to be protected. Unless otherwise recommended in writing by fire-resistive material manufacturer, install body of fire-resistive covering in a single course.
- E. Spray apply fire-resistive materials to maximum extent possible. Following the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by manufacturer.
- F. Where sealers are used, apply products that are tinted to differentiate them from the sprayed fire-resistive material over which they are applied.
- G. Maintain ambient conditions during installation and for cure period following installation, as recommended by manufacturer. Provide ventilation and avoid excessive rate of drying.
- H. Fireproofing to the underside of roof deck assemblies shall be done only after roofing application is complete and roof traffic has ceased.
- I. No fireproofing shall be applied prior to completion of concrete work on steel decking.
- J. Flutes of metal decks must be completely filled above steel beams.
- K. Installation Sequence of Fireproofing: All patching and repairing of sprayed fireproofing, due to cutting by other trades or testing and inspection, shall be performed under this Section.
- L. Provisions shall be made for ventilation to properly dry the fireproofing after application. In enclosed areas lacking natural ventilation, air circulation and ventilation must be provided.

3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and to prepare test reports.
 - 1. Testing and inspecting agency will interpret tests and state in each report whether tested work complies with or deviates from requirements.
- B. Testing and inspecting of completed applications of sprayed fire-resistive material will take place in successive stages, in areas of extent and using methods as follows. Do not proceed with application of fire-resistive material for the next area until test results for previously completed applications of fire-resistive material show compliance with requirements.
 - 1. For each 1000-sq. ft. area, or partial area, on each rated floor or roof assembly, testing and inspecting agency will evaluate the following characteristics. Tested values must equal or exceed values indicated and values required for approved fire-resistance design.
 - a. Thickness: From the average of 10 measurements from a 144-sq. in. sample area, with sample width of not less than 6 inches per ASTM E 605.
 - b. Bond Strength: Cohesion and adhesion at frequency and from sample size noted above for determining thickness of each type of construction, per ASTM E 736.
 - 2. Thickness for Structural Frame Members: From a sample of 25 percent of structural members per floor, taking 9 measurements at a single cross section for structural frame beams or girders, 7 measurements of a single cross section for joists and trusses, and 12 measurements of a single cross section for columns per ASTM E 605.
 - 3. Density for Floors, Roofs, Walls, and Structural Frame Members: At frequency and from sample size indicated for determining thickness of each type of construction, per ASTM E 605 or AWCI Technical Manual 12-A, Appendix A, "Alternate Method for Density Determination."
 - 4. When testing discovers applications of fire-resistive material not in compliance with requirements, testing and inspecting agency will perform additional random testing to determine extent of noncompliance.
- C. Remove and replace applications of fire-resistive material where test results indicate that they do not comply with specified requirements for cohesion and adhesion or for density, or both.
- D. Apply additional fire-resistive material per manufacturer's written instructions where test results indicate that thickness does not comply with specified requirements.
- E. Testing and Inspection Agency shall also be responsible for the following:
 - 1. Making sure the flutes of the metal deck have been completely filled above beams.
 - 2. Reviewing cold weather protection methods and temporary heating of the work area.

3. Ensuring there is adequate ventilation to prevent mold from growing in the fireproofing.
- F. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.5 CLEANING, PROTECTING, AND REPAIR

- A. Cleaning: Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- B. Cure exposed sprayed fire-resistive material according to product manufacturer's written recommendations to prevent premature drying.
- C. Protect fire-resistive material, according to advice of product manufacturer and Installer, from damage resulting from construction operations or other causes so fire protection will be without damage or deterioration at the time of Substantial Completion.
- D. Coordinate application of fire-resistive material with other construction to minimize the need to cut or remove fire protection. As installation of other construction proceeds, inspect fire-resistive material and patch any damaged or removed areas.
 1. Patch and repair fireproofing where Owner's Testing Agency has performed tests.
- E. Repair or replace work that has not been successfully protected.

END OF SECTION